

## Effects of Annealing and Prior History on Enthalpy Relaxation in Glassy Polymers. 6. Adam–Gibbs Formulation of Nonlinearity

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**ABSTRACT:** Alternatives to the Narayanaswamy expression (N) for nonlinearity,  $\tau_0 = A \exp[x\Delta h^*/RT + (1-x)\Delta h^*/RT_f]$ , were derived from the Adam–Gibbs (AG) theory and fitted to experimental data on five polymers. Two AG-derived expressions were evaluated:  $\tau_0 = A \exp[B/RT \ln(T_f/T_2)]$  (“AGL”) and  $\tau_0 = A \exp[D/RT(1 - T_2/T_f)]$  (“AGV”). The N and two AG expressions gave comparably good fits for most thermal histories, AGV giving somewhat better fits at the longest annealing times. Reported variations in N parameters with thermal history were shown to be qualitatively consistent with AG predictions. The N parameter,  $x$ , was shown to be a direct measure of  $T_f'/T_2$  ( $T_f'$  = glassy state value of  $T_f$ ); the N activation energy,  $\Delta h^*$ , was found to vary inversely with the AG parameters  $B$  and  $D$ . Correlations of  $B$  and  $D$  with  $T_f'/T_2$  were observed and shown to be consistent with  $T_f'$  approaching  $T_2$  as the AG primary activation energy decreased to zero. The Kohlrausch–Williams–Watt parameter,  $\beta$ , also decreased with decreasing  $T_f'/T_2$ , suggesting increased cooperativity as  $T_2$  is approached. Variations in AG parameters, obtained directly for polymer glasses and indirectly from published N parameters for nonpolymeric glasses, were consistent with generally observed variations in non-Arrhenius behavior above  $T_g$ . It was concluded that nonlinear behavior near and below  $T_g$  is determined by the same factors that influence equilibrium behavior above  $T_g$ .

### Introduction

It is well established that relaxation in the glass-transition region and glassy state is nonexponential and nonlinear. Nonexponentiality is demonstrated by the well-known memory effect, in which relaxation from some initial state depends on how that state was reached. This has been discussed in detail by Goldstein<sup>1</sup> and is exemplified by the pioneering experimental studies of borosilicate glass by Ritland<sup>2</sup> and of poly(vinyl acetate) (PVAc) by Kovacs.<sup>3</sup> Nonlinearity is indicated by the asymmetry of relaxation following positive or negative departures from equilibrium. For temperature jumps, nonlinearity is observed for changes greater than about 2 K and gives rise to the characteristically rapid changes in relaxation time during heating through the glass-transition region. Indeed, the term “transition” originates from the sharpness of these changes with temperature. In this paper we formulate the nonlinear aspects of enthalpy relaxation in polymers by extending the Adams–Gibbs theoretical description of linear relaxation processes above  $T_g$ .

The most successful method for handling nonlinearity is due to Tool,<sup>4</sup> who expressed the average relaxation time as a function of the departure from equilibrium. With this approach it is convenient to use the fictive temperature  $T_f$ , introduced by Tool and Eichlin<sup>5</sup> as the “equilibrium temperature” and defined by them as the temperature at which the nonequilibrium value of some macroscopic property would be the equilibrium one. Thus departure from equilibrium is measured by  $T_f - T$ . This definition of  $T_f$  has several limitations, however, that have been discussed in detail by Ritland<sup>2</sup> and Narayanaswamy.<sup>6</sup> The most important limitation is the implicit assumption that a single equilibrium state can be associated with every nonequilibrium state, which is valid only for exponential relaxations that exhibit no memory effect. For nonexponential relaxations, the memory effect was interpreted by Narayanaswamy<sup>6</sup> to mean that some nonequilibrium states comprise several equilibrium states, each with its own fictive temperature. Narayanaswamy handled this intricate problem by assuming a single, thermorheologically simple, nonexponential relaxation mechanism. Changes in actual and fictive temperatures were assumed to shift the time scale only, and for simplicity the shift function was assumed to follow an Arrhenius form

$$\tau_0 = A \exp\left(\frac{H_g}{RT} + \frac{H_s}{RT_f}\right) \quad (1)$$

where  $A$ ,  $H_g$ , and  $H_s$  are constant parameters and  $R$  is the ideal gas constant. Relaxation can then be described by the usual methods of the linear response theory, modified by eq 1 to include changes in  $\tau_0$  as  $T_f$  relaxes. In particular, Boltzmann superposition of responses to any thermal history can be applied. This approach to structural relaxation was pioneered by Mazurin, Rekhson, and Startsev.<sup>7</sup> Moynihan et al.<sup>3</sup> rewrote eq 1 as

$$\tau_0 = A \exp\left[\frac{x\Delta h^*}{RT} + \frac{(1-x)\Delta h^*}{RT_f}\right] \quad (2)$$

where  $1 \geq x > 0$ , and it is in this form that the Narayanaswamy (N) expression is usually used. For nonpolymeric materials the parameter  $\Delta h^*$  usually equals the readily evaluated activation energy for shear viscosity above  $T_g$ . For polymers, however, entanglements determine the viscosity in the terminal region and other methods must be used. The method of choice is to determine the cooling-rate dependence of the glassy-state value of  $T_f$ ,  $T_f'$ ,<sup>8</sup> obtained by integration of the normalized heat capacity measured on heating.

Although the N expression describes the glass transition and glassy-state relaxations very well, it has several shortcomings. As noted earlier,<sup>9</sup> these include the following:

1. The prediction of an Arrhenius temperature dependence for the equilibrium state ( $T_f = T$ ), in conflict with the well-established Vogel<sup>10</sup> and WLF<sup>11</sup> expressions. Associated with this are unusually large values of  $\Delta h^*/R$ , as high as 225 kK.<sup>12,13</sup>

2. The expression is empirical, and the parameters  $x$  and  $\Delta h^*$  have no clear physical interpretation.

3. The physical origin of the inverse correlation between  $x$  and  $\Delta h^*$ <sup>13</sup> is obscure.

4. Systematic changes in N parameters with thermal history, particularly in  $x$ , have been reported by several groups.<sup>14–16</sup> These appear to be more pronounced at long annealing times and low annealing temperatures. It has been suggested by Chen and Kurkjian<sup>17</sup> that these indicate a qualitative distinction between glassy-state relaxations

and the glass transition. An alternative view<sup>14,15</sup> is that the problem resides in the N expression for the partitioning of  $T$  and  $T_f$ . It is our opinion that the correct formalism for the glass-transition kinetics has yet to be found and that the N expression for nonlinearity is indeed suspect.

In seeking a theoretical basis for nonlinearity it is natural to consider free-volume theories. However, although free volume,  $V_f$ , can be associated with a fictive temperature, there is no direct method for introducing the actual temperature. Macedo and Litovitz<sup>18</sup> have criticized the usual free-volume derivations for neglecting the thermal activation needed for a particle to move from one pocket of free volume to another and derived the hybrid expression

$$\tau_0 = A \exp(B/V_f + E/RT) \quad (3)$$

where  $A$ ,  $B$ , and  $E$  are constant parameters. Putting  $V_f \sim T_f - T_2$ , where  $T_2$  is the temperature of zero free volume, yields

$$\tau_0 = A \exp[B'/R(T_f - T_2) + E/RT] \quad (4)$$

whose linear form ( $T_f = T$ ) was first proposed by Dienes.<sup>19</sup> Equation 4 correctly predicts an Arrhenius temperature dependence in the glassy state but does not produce the Vogel form at equilibrium. Nevertheless, the Dienes equation was found by Macedo and Litovitz to give a good account of the viscosity of  $B_2O_3$ ,  $SiO_2$ , alkali silicates, alcohols, and poly(isobutylene). Note that  $B'$  and  $E$  in eq 4 are independent quantities, related to free-volume fluctuations and thermal activation barriers, respectively, so that eq 4 has the disadvantage of having an additional independent parameter compared with N.

Mazurin et al.<sup>20</sup> proposed the equation

$$\tau_0 = A \exp[Q_1/R(T_f - T_2) + (Q_2/R)(T^{-1} - T_f^{-1})] \quad (5)$$

where  $A$ ,  $Q_1$ ,  $Q_2$ , and  $T_2$  are constant parameters. This is similar to eq 4 but produces the Vogel form in the equilibrium state. However, it shares with N the disadvantage of being empirical and like eq 4 has an additional independent parameter.

Entropy-based theories offer a more promising approach because they produce a natural separation of actual and fictive temperatures. The Adam-Gibbs theory<sup>21</sup> (AG) is the most familiar of these and provides the foundation for our treatment of nonlinearity. The AG expression for relaxation time  $\tau_0$  is

$$\tau_0 = A \exp\left(\frac{\Delta\mu s_c^*}{RTS_c}\right) \quad (6)$$

where  $A$  is a constant,  $\Delta\mu$  is the free-energy barrier hindering rearrangement,  $s_c^*$  is the configurational entropy of the smallest group able to rearrange, and  $S_c$  is the macroscopic configurational entropy. The fictive temperature is introduced into the expression for  $S_c$  as

$$S_c = \int_{T_2}^{T_f} \Delta C_p/T \, dT \quad (7)$$

where  $\Delta C_p$  is the configurational heat capacity and  $T_2$  is the configurational ground-state temperature, conceptually identical with  $T_2$  in the Gibbs-DiMarzio<sup>22</sup> thermodynamic theory of the glass transition. Equation 7 expresses the idea that the fictive temperature of a glass is a measure of its configurational entropy and that loss of excess entropy during annealing corresponds to relaxation of  $T_f$  toward the annealing temperature,  $T_e$ . In applying the AG expression to enthalpy relaxation, it must be assumed that the entropic and enthalpic fictive temperatures are the same. This is a good approximation, however, because the range in  $T$  and  $T_f$  for the glass-transition and annealing

processes is sufficiently narrow that the integrals of  $\Delta C_p$  and  $\Delta C_p/T$  are nearly proportional. For example, a range of 20 K produces a difference in entropic and enthalpic  $T_f$  on the order of 0.1 K.

Explicit expressions for  $\tau_0(T, T_f)$  derived from eq 6 and 7 depend on the temperature dependence of  $\Delta C_p$ . For constant  $\Delta C_p$ ,

$$\tau_0 = A \exp[B/RT \ln(T_f/T_2)] \quad (8a)$$

where

$$B = \Delta\mu s_c^*/\Delta C_p \quad (8b)$$

Plazek and Magill<sup>23</sup> observed that the experimental ratio of activation energies for creep recovery in 1,3,5-tri- $\alpha$ -naphthylbenzene, above and below  $T_g$ , was in excellent agreement with eq 8 with parameters determined above  $T_g$ . Magill<sup>24</sup> also found that  $\log(\text{viscosity})$  varied linearly with  $(TS_c)^{-1}$  at low temperatures near  $T_g$ , in accordance with eq 6, but failed at high temperatures where the AG assumptions were probably inapplicable.

Approximate relations between the parameters of eq 2 and 8 can be derived from appropriate temperature derivatives ( $T_f = \text{unannealed glassy state value of } T_f$ ):

$$\Delta h^*/R = \frac{d \ln \tau_0}{d(1/T)} \approx B(L^{-1} + L^{-2}) \quad (9a)$$

where

$$L \equiv \ln(T_f'/T_2) \quad (9b)$$

and

$$x \Delta h^*/R = \left. \frac{\partial \ln \tau_0}{\partial(1/T)} \right|_{T_f} \approx B/L \quad (10)$$

from which

$$x \approx L/(1 + L) \quad (11)$$

Equations 9 and 10 were first derived by Plazek and Magill,<sup>23</sup> using a different notation. Because of the logarithmic term in  $T_f$ , we refer to eq 8 as AGL.

For  $\Delta C_p$  with the temperature dependence

$$\Delta C_p = CT_g/T \quad (12)$$

where  $C = \Delta C_p$  at  $T_g$ , it has been shown<sup>9,25</sup> that

$$\tau_0 = A \exp[D/RT(1 - T_2/T_f)] \quad (13)$$

from which

$$\Delta h^*/R \approx D/(1 - T_2/T_f)^2 \quad (14)$$

and

$$x \approx 1 - T_2/T_f' \quad (15)$$

where  $D = \Delta\mu s_c^* T_2/CT_g$ . In the equilibrium state eq 13 assumes the Vogel form

$$\tau_0 = A \exp[D/R(T - T_2)] \quad (16)$$

and we therefore refer to eq 13 as the Adam-Gibbs-Vogel (AGV) equation. Equation 12 is the simplest expression of the experimental observation that  $\Delta C_p$  decreases with increasing temperature, although it is recognized that the empirical form

$$\Delta C_p = a - bT \quad (17)$$

is generally more accurate.

The AG equation was also discussed by Howell et al.<sup>26</sup> in their study of the molten salt  $0.4Ca(NO_3)_2 \cdot 0.6KNO_3$ . They derived the following general expressions for the effective activation energies above and below  $T_g$ :

$$\Delta h^* = E/S_c(T) + [ET/S_c^2(T)] \frac{dS_c(T)}{dT} \quad (18)$$

$$x\Delta h^* = E/S_c(T_f') \quad (19)$$

where  $E = \Delta u_{s_c}^*$ . These investigators observed that  $S_c$  must always decrease with decreasing  $T_f$  ( $\Delta C_p > 0$ ), and the value of  $x\Delta h^*$  must therefore increase with decreasing  $T_f$ . In this respect both the AGL and AGV equations differ significantly from the empirical eq 4 and 5, both of which predict an Arrhenius activation energy in the glassy state that is independent of  $T_f'$ . Matsuoka<sup>27</sup> has shown that for dielectric and mechanical relaxation in PVAc the parameter  $E$  in eq 4 varies with  $T_f'$  in a manner consistent with the AG theory.

The AG expression was first applied to structural relaxation by Scherer<sup>28</sup> in his analysis of NBS-710 soda-lime-silicate glass. He inserted eq 17 into eq 7, using calorimetrically measured values for the coefficients  $a$  and  $b$ , and obtained an excellent description of published viscosity,<sup>29</sup> refractive index,<sup>30</sup> and enthalpy<sup>31</sup> data.

We conclude this Introduction with a few brief comments on the parameter  $T_2$ , which appears in the AGL, AGV, and other expressions for  $\tau_0(T, T_f')$ . The concept of a thermodynamically defined glass temperature  $T_2$  originated with Kauzmann.<sup>32</sup> For many inorganic and some polymeric materials,  $T_2$  can be calculated from the (temperature-dependent) difference in heat capacity of the liquid and crystal ( $\approx$ glass),  $\Delta C_p$ , the enthalpy of melting,  $\Delta H_m$ , and the melting temperature,  $T_m$ :

$$\Delta H_m/T_m = \int_{T_2}^{T_m} \Delta C_p/T \, dT \quad (20)$$

It is assumed in this analysis that  $\Delta C_p$  equals the configurational heat capacity, although this has been challenged by Goldstein,<sup>33</sup> who pointed out that  $\Delta C_p$  can contain large vibrational and other contributions. For inorganics the calculation of  $T_2$  from eq 20 is usually unambiguous, although care must be taken to properly include the entropy of solid-state transitions in some cases. For polymers, however, crystallizable forms usually have different tacticities from purely amorphous forms, and it must be assumed that  $\Delta C_p$ ,  $\Delta H_m$ , and  $T_m$  do not change with tacticity, or change in a known way. It has also been argued<sup>34</sup> that the Kauzmann estimate of  $T_2$  for polymers is an artifact of incorrect extrapolation of  $\Delta C_p(T)$  below  $T_g$ , and the Gibbs-DiMarzio theory<sup>22</sup> has also been criticized.<sup>35</sup> Here, we assume that a configurational ground state for the amorphous state is conceptually possible, and that  $T_2$  is physically relevant to relaxation behavior.

### Calculation and Fitting Procedures

The method for calculating normalized heat capacities  $C_p^N$  was similar to that described previously.<sup>12</sup> Nonexponentiality is described by the celebrated Kohlrausch-Williams-Watt function

$$\phi(t) = \exp[-(t/\tau_0)^\beta] \quad 1 \geq \beta > 0 \quad (21)$$

with  $\tau_0$  expressed as a function of  $T$  and  $T_f'$  according to the AGL or AGV expressions. Equation 21 was first applied to structural relaxation by Rekhson et al.<sup>36</sup> and is known to be quite accurate for a large number of relaxation processes in condensed media. The methods for dividing the annealing time,  $t_e$ , into subintervals, and for calculating high-heat-capacity overshoots, differed somewhat from earlier studies, however. First,  $t_e$  was divided into five subintervals per decade of time (in seconds), rather than a constant total of 10 subintervals. This produced more accurate values of  $T_f'$  for long  $t_e$ . Second, for large over-

Table I  
Narayanaswamy Parameters

material	ln A, s	$\Delta h^*/R$ , kK	$x$	$\beta$	ref
PVAc	-224.5	71	0.35	0.57	38
	-277.50	88	0.27	0.51	this work
PVC	-622.0	225	0.10	0.23	this work
PS	-211.20	80	0.49	0.74	this work
PMMA	-357.8	138	0.19	0.35	this work
PC	-355.8	150	0.19	0.46	this work
As <sub>2</sub> Se <sub>3</sub>	-85.5	40.9	0.49	0.67	39
B <sub>2</sub> O <sub>3</sub>	-75.6	45	0.40	0.65	40
5P4E	-153.1	38.5	0.40	0.70	39
Ca <sup>2+</sup> -K <sup>+</sup> -NO <sub>3</sub> <sup>-</sup>	-202.47	70	0.31	0.46	41
NaKSi <sub>3</sub> O <sub>7</sub>	-62.79	49	0.70	0.66	42
ZBLA <sup>a</sup>	-282.6	165	0.19	0.50	43

<sup>a</sup> See ref 43 for explicit composition.  $\Delta h^*$  taken from ref 43.

shoots the usual constant-temperature step,  $\Delta T_j$ , of 1 K was reduced in inverse proportion to  $C_p^N$  calculated for the previous step,  $C_{p,j-1}^N$ :

$$\begin{aligned} \Delta T_j &= 1/C_{p,j-1}^N \quad C_{p,j-1}^N > 1 \\ &= 1.0 \quad C_{p,j-1}^N \leq 1 \end{aligned} \quad (22)$$

This procedure ensured that changes in  $T_f$  did not exceed 2 K per step, for  $C_p^N$  overshoots less than about 5 or 6. For higher overshoots, this procedure did not guarantee that  $\Delta T_f < 2$  but was tolerated since only one set of data exhibited an overshoot of more than 6. The new procedure also generated values of  $C_p^N$  at noninteger temperatures; values at integer temperatures, needed to fit experimental data, were obtained by linear interpolation. The Marquardt algorithm for obtaining best-fit parameters was described earlier.<sup>37</sup> As before,<sup>13,37</sup> one of the four parameters was fixed and the other three optimized. Initial studies indicated that fixing  $B$  (AGL) or  $D$  (AGV), eq 8 and 13, produced values of  $T_2$ ,  $A$ , and  $\beta$  that depended on their starting values. Better behavior was found when  $T_2$  was fixed. In this case starting values of  $B$  and  $D$  were calculated from  $T_2$  and experimental values of  $T_f'$  and  $\Delta h^*$ , using eq 9 and 14. Starting values for ln A were calculated by placing  $\tau_0 = 10$  s at  $T = T_f = T_f'$  into the appropriate equation for  $\tau_0$ , and starting values  $\beta$  were set equal to published N values.<sup>13</sup> Averaged sets of parameters were obtained for values of  $T_2$  that gave the lowest overall residuals. Because the calculation procedure differed from earlier versions, new sets of N parameters were also obtained, with  $\Delta h^*$  fixed at the experimental values<sup>12,13,37</sup> determined from the cooling-rate dependence of  $T_f'$ .<sup>8</sup>

### Results

The new N parameters for polystyrene PS, PVAc, poly(methyl methacrylate) (PMMA), and bisphenol A polycarbonate (PC) are collected in Table I, together with those obtained by others for nonpolymeric glasses. An additional set of parameters was obtained for PVAc with  $\Delta h^*/R = 71$  kK, the activation energy reported by Sasabe and Moynihan.<sup>38</sup>

Best-fit AGL and AGV parameters for polymers, and those for nonpolymeric glasses estimated from published N parameters, are given in Tables II and III, respectively. Two sets of AGV parameters are given for PS (see Discussion). Experimental and calculated values of  $C_{p,\max}^N$  and  $T_{\max}$  for poly(vinyl chloride) PVC are given in Table IV as a function of  $T_e$  and  $t_e$  (here  $C_{p,\max}^N$  is the maximum value of  $C_p^N$  for the annealing-induced endotherm and  $T_{\max}$  the temperature at which it occurs).

AGV fits for PS are shown in Figures 1-3, for PVAc in Figures 4 and 5, for PMMA in Figures 6 and 7, and for PC in Figures 8 and 9. The AGL and new N parameters gave similar fits in most cases and are compared with AGV fits

